

GRINDING & FILING

Use **3M™ PURPLE CERAMIC** abrasives for:

- Sprue removal from castings
- Grinding & filing your piece

Use **full speed** for 80 Grit, 120 Grit, 220 Grit

Use **with or without cushions. Cushions improve contouring.**

- (a)
- (b)
- (c)

CERAMIC
Item# AC-13080-6
Item# AC-13120-6
Item# AC-13220-6



LAPPING & SANDING

Use **3M™ TRIZACT** abrasives for:

- Flat lapping
- Knife-edge finish
- Fine Sanding

Mount all grades onto CUSHIONED BACKPADS

Use **full speed** for 35, 20, 10, 5 Micron grades.

- (a)
- (b)
- (c)
- (d)

COARSE
Item# AT-13035-6
MEDIUM
Item# AT-13020-6
FINE
Item# AT-13010-6
VERY FINE
Item# AT-13005-6



CASTING CLEAN-UP, DEEP SCRATCHES & WATCHES

3M™ EXL discs available in 3 grades:

- (a) **MEDIUM** Use on **VERY FLAT** surfaces for flat "lap" finish on shanks, bezels and channel settings. Cleans Castings and Porosity.
- (b) **FINE** Use on **FLAT** or **COUNTOUR-SHAPED** shanks & surfaces. Cleans Castings and Porosity.
- (c) **VERY FINE** Use on **ROUND & COUNTOUR-SHAPED** shanks & surfaces.

Use **full speed.**

- (a)
- (b)
- (c)

EXL MEDIUM
Item# S-3602
EXL FINE
Item# S-3601
EXL VERY FINE
Item# S-3600



POLISHING

Use **SEE-THRU FELT DISC** for crisp, precise polishes. Use **WITH** compound and **full speed.**

Apply **COMPOUND** on **FELT DISC & BUFFING WHEEL**

Item#: C-103

FELT DISC
Item# B-301

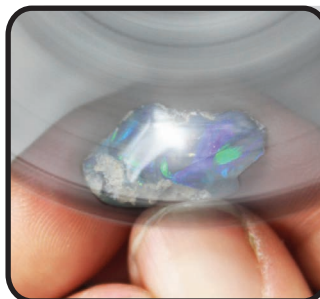


FOR FINAL HIGH POLISH

Use **COTTON BUFFING WHEEL** for a show-quality shine on your pieces. Use **WITH** compound and **full speed.**

Twist onto the spindle to **INSTALL**

BUFFING WHEEL
Item# B-9335



ADD THIS KIT TO YOUR JOOLTOOL FOR WORKING ON STONES OF ANY HARDNESS

This kit uses **3M DIAMOND** abrasives to take a stone from a **ROUGH** state to a **HIGH POLISH** or trim stones to fit into a bezel. Perfect for agate, quartz, sapphire and more! Also works great for removing scratches from Watch Crystal. Includes all necessary Abrasives, Backpads and Cushion Pads

ADD-ON LAPIDARY HARD & SOFT STONE KIT
Item# K-1001



DRILL STRAIGHT HOLES IN PIECES USING THE PEARL-VISE & GUIDE

This ingenious Pearl Vise centers & holds pearls of almost any size & shape. It has a precise, built-in guide for drilling holes of 1mm diameter for the perfect hole every time! It can even hold stones of small to moderate size to make drilling quick and easy. Made from high-grade steel with non-abrasive self-centering Nylon jaws.

PEARL VISE
Item# V-100P

